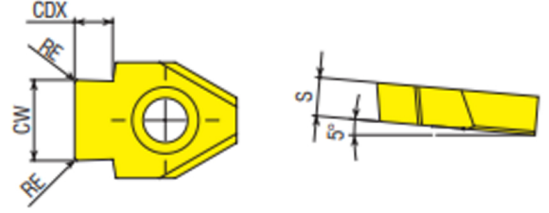


DIN6885 (Tolerans P9) torna ve freze tezgahlarında broş çekme uçları.  
DIN6885 (Tolerance P9) inserts for keyway broaching on lathe and milling machines.  
DIN6885 (Toleranz P9) Wendepplatten für Keilnutenfertigung auf Dreh- und Fräsmaschinen



Uç Kodu Insert Code Wendepplatten-Bezeichnung	Stok Stock Lager	Uç Ölçüleri (mm) Insert Dimension (mm) Abmessung (mm)				
		CW	RE	CDX	S	DMIN
B41.00.0498.020.VP3001	●	4.98	0.20	2.7	4.0	17
B41.00.0598.020.VP3001	●	5.98	0.20	3.4	4.0	17
B41.00.0798.020.VP3001	●	7.98	0.20	4.1	4.0	22
B42.00.0998.030.VP3001	●	9.98	0.30	4.2	6.0	30
B42.00.1197.030.VP3001	●	11.97	0.30	5.7	6.0	38
B42.00.1397.030.VP3001	●	13.97	0.30	6.8	6.0	40

Tipik kesme şartları / Typical cutting conditions / Standard-Schneidbedingungen: İlerleme (Vf): 3000-8000 mm/dak (min) / Paso (ap): 0.02-0.08 mm / Vorschub (Vf): 3000-8000 mm/min